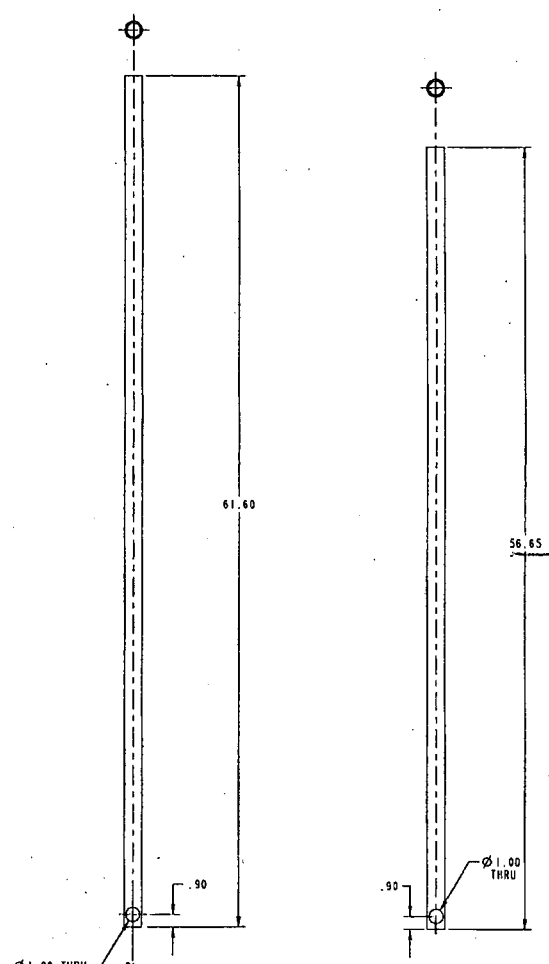
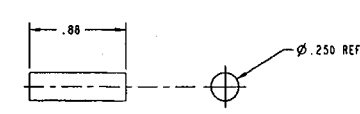


RELEASED  
11 06 07-20

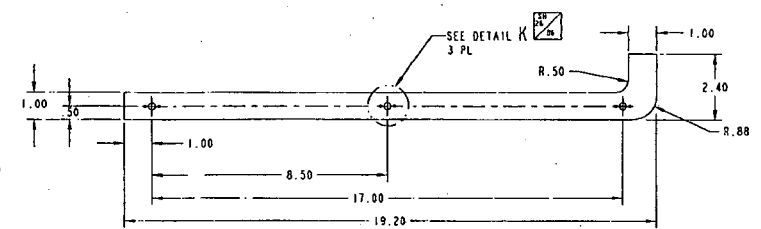


① -255 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250

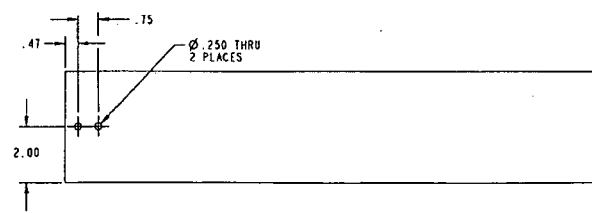
④ -259 INNER TUBE  
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6  
SCALE 0.250



① -155 PIN  
MATL: .250 RND, 303 SS  
AMS5640 COND A  
SCALE 2.000



④ -149 SIDE PLATE  
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500



② -147 SUPPORT PLATE  
MATL: .090 THK, 6061-T6, QQ-A-250/11  
SCALE 0.500

PREMIER AVIATION, INC.  
808 Aviation Parkway, Grand Prairie, Texas 75088  
DLOSUV8 867-43001  
SCALE: INT. SHEET 24 OF 45

ORIGINAL

NO. 41490  
WITHOUT NOTICE  
WORK ORDER  
SUBJECT TO AMENDMENT  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
150

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:45 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 41496

Part Number: PB6743001259

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



6x

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 244

8/9/24

54

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/26

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:45 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	INNER TUBE
<b>Job Number</b> :	41496		
<b>Estimate Number</b> :	13432		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB6743001259
<b>This Issue</b> :	19/08/2008	<b>Drawing Number</b> :	B6743001 P.24
<b>Prsht Rev.</b> :	NC	<b>Project Number</b> :	N/A
<b>First Issue</b> :	/ /	<b>Drawing Revision</b> :	B1
<b>Previous Run</b> :	40578	<b>Material</b> :	
<b>Written By</b> :		<b>Due Date</b> :	18/09/2008
<b>Checked &amp; Approved By</b> :	JUD 08.8.20	<b>Qty:</b>	12 Um: Each
<b>Comment</b> :	Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W



**Comment:** Qty.: 4.9568 f(s)/Unit Total: 59.4821 f(s)

ALUM. TUBING 1.250x.125W

batch: M108660

SAD

08/09/22

(2)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

SAD

08/09/22

(2)

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

SAD 08/09/22 (2)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------

**Comment:** CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr SAD 08/09/24

MME 08/09/23

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------

**Comment:** INSPECT WORK TO CURRENT STEP

SAD 08/09/24 (2)